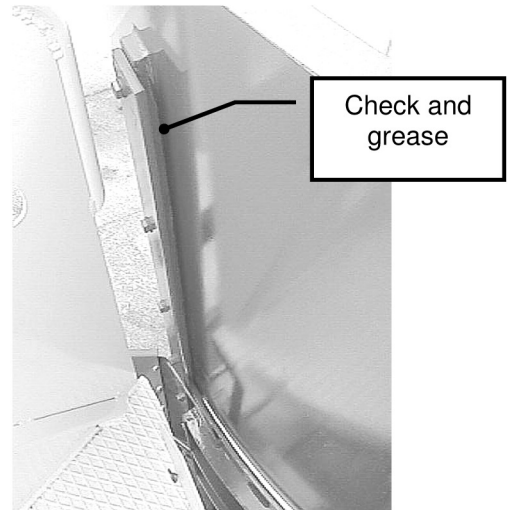


### **SLUICE GATE SLIDES OF DISCHARGE CONVEYOR (CHECKING /LUBRICATION)**

First check:	after the first 10 working hours
Periodic checks:	every 50 working hours

It is important to keep the sluice gate runners clean and lubricated.

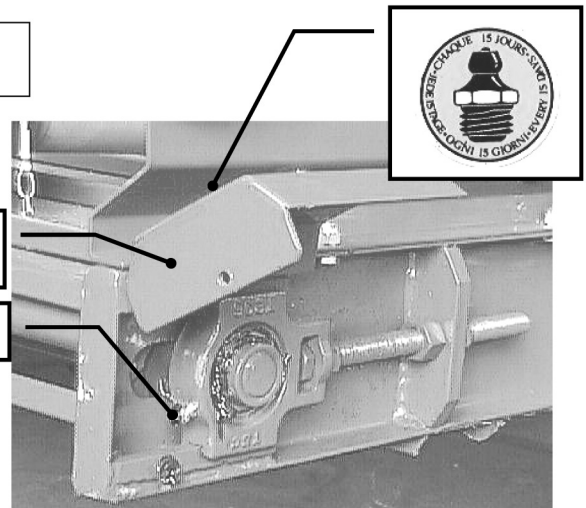


### **TRANSMISSION GEARS (CHECKING/GREASING)**

First check:	after the first 10 working hours
Periodic checks:	every 50 working hours

The oil nipples are located next to the transmission gears or to the fixed casings on the gears, and they are marked by a label.

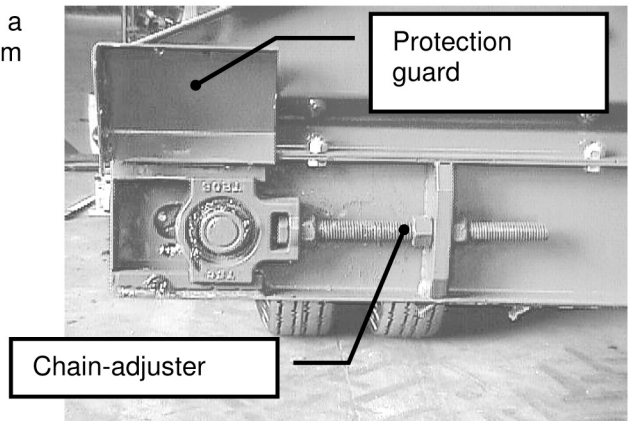
Protection guard  
Greasing point



### **DISCHARGE CONVEYOR CHAIN (TIGHTENING)**

First check:	after the first 10 working hours
Routine checks:	every 50 working hours

The tightening of the chain is effected by means of a chain adjuster which must be adjusted using a 24 mm wrench, after removing the guard.

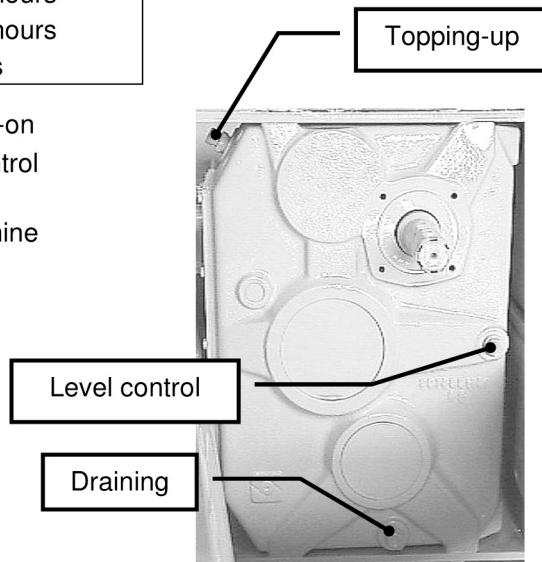


## **OIL GEAR BOX (CHECKING/CHANGING)**

First check:	after the first 10 working hours
First change:	after the first 50 working hours
Periodic changes:	every 1000 working hours

The reduction gear is provided with 3 holes with screw-on Filler cups for the oil filling (upper hole), oil level control (middle hole), the draining (lower hole).

These operations must be carried out, when the machine is at a standstill and in horizontal position.



## **OIL OF AUGER REDUCTION GEAR (CHECKING/CHANGING)**

First check:	after the first 10 working hours
First replacement:	after the first 50 working hours
Periodic replacements:	every 1000 working hours

- 1) Fill the reduction gear from the lower tube until the oil comes out from the upper tube by using a manual or electrical pump.
- 2) Tighten the pipes on the tank
- 3) Add a maximum of 0,5 liters in the tank

N.B.: Do not put more than 0,5 liters in the tank because the oil overheating increases its volume.

